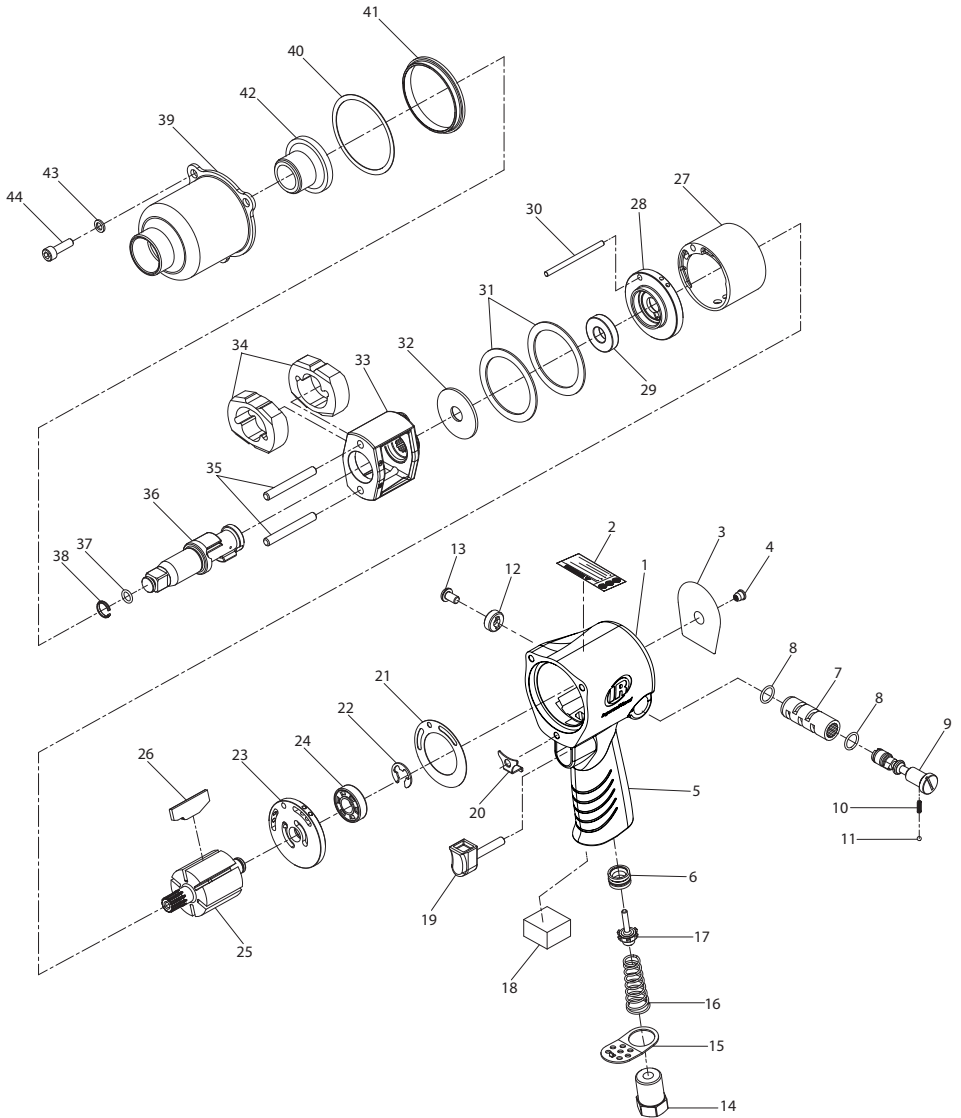


231GXP and 231R-GXP Air Impact Wrench - Exploded View



(Dwg. TPA1483)

231GXP and 231R-GXP Air Impact Wrench - Parts List

Item	Part Description	Part Number	Item	Part Description	Part Number
*	Motor Housing Assembly	231GXP-A40	23	Rear Endplate Assembly	231-A12
1	Motor Housing	----	24	Rear Rotor Bearing	402-22
2	Warning Label	WARNING-2-99	25	Rotor	231-53
3	Nameplate	231GXP-301	26	Vane (set of 6 vanes)	2131-42A-6
4	Grease Fitting	131-188	27	Cylinder	131-3
5	Grip	231G-747	28	Front Endplate Assembly	231-A11
6	Throttle Valve Seat	131-303	29	Front Rotor Bearing	4U-97
7	Reverse Valve Bushing Assembly	231-A330	30	Cylinder Dowel	230-98
8	Reverse Valve Bushing Seal (2)	PS3-67	31	Motor Clamp Washer (2)	227-207
9	Reverse Valve	131-329	32	Hammer Frame Rear Washer	231-706
10	Reverse Valve Detent Spring	131-664	33	Hammer Frame	2131-703
11	Reverse Valve Detent Ball	AV1-255	34	Hammer (2)	231XP-724
12	Reverse Valve Knob	131-666	35	Hammer Pin (2)	231-704
13	Reverse Valve Knob Screw	131-665	36	Anvil Assembly	231B-A626
14	Inlet Bushing	131-565	37	Socket Retainer O-ring	R1A-159
15	Exhaust Deflector	231G-123	38	Socket Retaining Ring	2135-425
16	Throttle Valve Spring	231G-51	39	Hammer Case Assembly	131-A927
17	Throttle Valve	131-50	40	Hammer Case Gasket	230-36
18	Exhaust Silencer	235-311	41	Hammer Case Pilot	405-800
19	Trigger Assembly	231H-A93	42	Hammer Case Bushing	705-941
20	Trigger Retainer	131-656	43	Hammer Case Lock Washer (3)	131-637
21	Endplate Gasket	PF800-283	44	Hammer Case Cap Screw (3)	131-638
22	Rear Rotor Bearing Retainer	131-118			

* Indicates not illustrated

Parts and Maintenance

When tool life has expired, it is recommended that the tool be disassembled, degreased and parts separated by material for proper recycling.

Tool repair and maintenance should only be carried out by an authorized Service Center.

Refer all communications to the nearest **Ingersoll Rand** office or distributor.

Related Documentation

Manuals can be downloaded from ingersollrand.com

For additional information, refer to:

Product Safety Information Manual 04580916.

Product Information Manual 16575722 and 47584423.

Declaration of Conformity 47616447001.