

# Inlet Filters for Centrifugal Compressors

ECO-Filter HF



# Higher Purity, Higher Productivity

Lower your operating and maintenance costs while improving compressed air quality with the ECO-Filter HF.



### The Benefits of ECO-Filter HF

The ECO-Filter HF designed specifically for centrifugal air compressors is a high-quality inlet filter element that provides reduced energy costs and longer on-stream life. The innovative two-stage design provides up to a 40% lower clean pressure drop, and up to an 89% higher dust

holding capacity, as compared to competitive air filtration products.

The integrated two-stage element also lowers cost by reducing changeouts and the number of elements needed to keep in stock.

## **Typical Properties**

#### Polyurethane Gasket Micro-fiberglass Filter Media Polystyrene Frame • Integrated with filter • 99.97% removal efficiency Lightweight frame at 2.0 micron · No sharp edges • Increased dust hold • Highly pliable Corrosion resistant capacity Seamless Incinerable • 20" w.g. burst pressure • Ensures a leak-free rating seal • Reduced clean air pressure drop

## **ECO-Filter HF Technical Information**

### **Specifications**

Media (first stage)	Synthetic		
Media (second stage)	Microglass fiber		
Frame	PS (plastic)		
Recommended maximum final pressure drop	4 inches w.g.		
Operating temperature	176°F		
Filter efficiency (first stage)	98.00% @10 micron		
Filter efficiency (second stage)	99.97% @2 micron		
Gasket	Moulded gasket (downstream)		
Sealant	Polyurethane		
Separators	Hot melt		
Dust holding capacity	1,450 g		
Burst pressure	Greater than 20 inches w.g.		

ECO-Filter HF Performance								
Nominal Dimensions								
Part Number	Width in (mm)	Length in (mm)	Depth in (mm)	Weight lb (kg)	Air Flow (cfm)	Initial Pressure Drop inches w.g.		
AAP1400009-01800	19 (490)	19 (490)	17 (440)	18 (8.2)	1,700	0.8		

## **CARE Maintenance Programs**

Compressed air is critical to your operation. A proper maintenance strategy is crucial to avoiding unplanned, unbudgeted downtime and production interruptions. By choosing an Ingersoll Rand CARE maintenance service program — from full risk transfer to routine maintenance or parts coverage — you are investing in your future with a trusted global partner.







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